



ASSEMBLY PROCEDURES:

1. REMOVE SASH FROM WINDOW AND LAY FRAME DOWN ONTO A PADDED SURFACE WITH EXTERIOR FACE UP.
2. APPLY SEALANT IN (SEALANT)GROOVE OF ALL PANNING (HEAD, SILL & JAMBS) SHOWN.
3. ATTACH PANNING TO WINDOW USING #8 SCREWS PROVIDED THROUGH JAMBS INTO HEAD & SILL AS SHOWN.
4. SECURE PANNING TO WINDOW MASTERFRAME BY APPLYING SCREWS THROUGH SEALANT GROOVE AT 16" O.C..
5. BACK SEAL ALL FOUR ASSEMBLED PANNING JOINTS.
6. FIELD TRIM AS REQ'D TO FIT CONDITION USING, SCORE MARKS ON INTERIOR SIDE OF PANNING.