



### ASSEMBLY PROCEDURE:

1. CUT HEAD RECEPTOR TO OPENING WIDTH, LOCATE & FASTEN PER SHOP DRAWINGS.
2. CUT SUBSILL TO OPENING WIDTH, ATTACH END DAMS WITH #8 SCREWS PROVIDED (ONE END DAM PER END). BACK SEAL AS SHOWN, AND TOOL INTO JOINT. FASTEN INTO CONDITION PLUMB & LEVEL WITH HEAD RECEPTOR AS SHOWN ON SHOP DRAWINGS.
3. CUT JAMB RECEPTOR TO FIT BETWEEN EXTERIOR LEGS OF HEAD RECEPTOR & SUBSILL. BACK SEAL AND TOOL INTO PLACE ALL RECEPTOR TO RECEPTOR AND ALSO RECEPTOR TO SUBSILL JOINTS.
4. SET NEW WINDOW INTO THE NEW SYSTEM.
5. SNAP INTERIOR CLIP INTO HEAD & JAMB RECEPTOR AS SHOWN TO SECURE PRODUCT.